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(FILE 'HOME' ENTERED AT 16:09:17 ON 21 JUN 2001)

FILE 'REGISTRY' ENTERED AT 16:09:22 ON 21 JUN 2001
L1 48 (.4<C<.5 AND .5<MN<.8 AND P<.015 AND CU<.15 AND NI<.2 AND

CR<.3

FILE 'HCA' ENTERED AT 16:10:43 ON 21 JUN 2001

L2 492 L1

L3 104623 (CARBON OR C) AND (MANGANESE OR MN) AND (IRON OR FE OR STEEL)

L4 84 L3 AND L2

FILE 'REGISTRY' ENTERED AT 16:13:16 ON 21 JUN 2001

L5 44720 SI<.14/MAC

FILE 'HCA' ENTERED AT 16:14:08 ON 21 JUN 2001

L6 41 L4 AND L5

129:151620 HCA ΑN Microalloyed high-strength carbon steel for hot TI forging without heat treatment Takemoto, Satoshi; Inoue, Koichiro; Nakamura, Sadayuki IN Daido Tokushuko K. K., Japan PA SO Eur. Pat. Appl., 14 pp. CODEN: EPXXDW DTPatent English LΑ FAN.CNT 1 KIND DATE APPLICATION NO. DATE PATENT NO. ----\_\_\_\_\_\_ A2 19980805 EP 1998-101543 19980129 PΤ EP 856590 EP 856590 A3 19981021 R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO JP 1997-55371 19970204 JP 10219389 A2 19980818 JP 10287952 A2 19981027 JP 1997-131542 19970416 PRAI JP 1997-55371 19970204 JP 1997-131542 19970416 High-strength steel for hot forging contains C AB 0.30-0.60, Si 0.05-2.0, Mn 0.10-1.0, P 0.03-0.20, Cu 0.03-0.50, Ni 0.03-0.50, Cr 0.01-0.50, V 0.05-0.50, sol. Al 0.010-0.045, and N 0.005-0.025%, optionally with Pb .ltoreq.0.30, S .ltoreq.0.20, Te .ltoreq.0.30, Ca .ltoreq.0.01, and/or Bi .ltoreq.0.30% for improved machinability. The hot-forged steel parts show the Rockwell c-scale hardness of 20-35, and can be notched for the stress concn. factor .gtoreq.2.0 and and broken in tension at the speed .gtoreq.0.5 mm/s to obtain 2 pieces having matched contact surfaces. The steel is suitable for hot forging of connecting rods for automotive engines. The typical steel for hot-forged rods having the hardness of 27.3 and tensile plastic elongation of 0.13% with fatigue strength of 471.8 MPa contains C 0.45, Si 0.25, Mn 0.25, P 0.10, Cu 0.05, Ni 0.08, Cr 0.10, V 0.25, sol. Al 0.027, and N 0.020%, and is optionally microalloyed with 0.1% S for improved

machinability in hole drilling.

128:104826 HCA ΑN Nonrefined steels for hot forging TI Iwagasaki, Katsuhiro; Abe, Satoshi; Matsuzaki, Yoshitake IN Kobe Steel, Ltd., Japan PAJpn. Kokai Tokkyo Koho, 9 pp. SO CODEN: JKXXAF DTPatent LΑ Japanese FAN.CNT 1 KIND DATE APPLICATION NO. DATE PATENT NO. \_\_\_\_\_\_ \_\_\_\_\_ JP 09310152 A2 19971202 JP 1996-126152 19960521 PΙ The title steels contg. c 0.30-0.80, Si 0.1-2.5, AΒ Mn 0.30-2.0, Al 0.001-0.06, N 0.005-0.10, P 0-0.30, S 0-0.12, Cr 0-1.0, Cu 0-0.3, Ni 0-0.3, and optionally .gtoreq.1 selected from Pb >0and .ltoreq.0.3, Zr >0 and .ltoreq.0.2, Ca >0 and .ltoreq.0.010, Te >0 and .ltoreq.0.10, Bi >0 and .ltoreq.0.1, and Ti >0 and .ltoreq.0.05 wt.% have tensile strength 600-900 N/mm2, and satisfy [Si% + 3.4Mn% + 19.5P% -13.45% + 2.7Cr% .gtoreq.3.5] and [c% + 1.1Mn% - 1.95% + 1.5Cu% + 1.8 Ni \$ + 0.6 Cr \$ .ltoreq.2.6]. The **steel** compns. show high yield strength and excellent fatigue properties without expensive V additives

and without carrying hardening and tempering after hot forging.